DYNACOAT

TECHNICAL INFORMATION
DYNACOAT 1K PRIMER GREY (AEROSOL) — D2.01.06

A quick drying, universal one-pack aerosol primer suitable for small sanded-through spots.

Shake thoroughly before use

APPLICATION DISTANCE
12-18 cm

APPLICATION
2- 3 coats

Invert aerosol and depress nozzle after use

FLASH-OFF
5-10 min at 20°C between coats

DRYING
30 minutes at 20°C
15 minutes at 60°C

PROTECTION
Use suitable respiratory protection. AkzoNobel Vehicle Refinishes recommends the use of a fresh air supply respirator.

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PRODUCT AND ADDITIVES	Dynacoat 1K Primer Grey
BASIC RAW MATERIALS	Physical drying resins; CFK free!
SUITABLE SUBSTRATES	Steel Existing finishes All Dynacoat primers
SURFACE PREPARATION	Final sanding step dry sanding: P320 Final sanding step wet sanding: P600
APPLICATION	Apply 2 - 3 single coats; allow to become touch dry between coats. In general, this will take 5-10 min at 20ºC. This time can be greatly influenced by the conditions at the time of application.
CLEANING OF EQUIPMENT	To clean spray can opening, invert aerosol to allow propellant to clear nozzle
FILM THICKNESS	25-30 µm
DRYING TIMES	30 minutes at 20°C 15 minutes at 60°C
RECOATABLE WITH	Dynacoat topcoats
PACKAGING	Aerosol
SHELF LIFE	1 years at 20°C
VOC	**2004/42/IIB(e)(840)680** The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840 g/liter VOC. The VOC content of this product in ready to use form is max. 680g/liter

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IMPORTANT NOTE: The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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